

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

- 1 Claim 1. (*Previously Presented*) A method for stretching and mounting a screen
2 printing screen, comprising:
3 providing an outer frame with two ends generally perpendicular to a print
4 direction;
5 providing an inner frame with two print direction sides generally parallel to the
6 print direction;
7 providing a screen/mesh with two print direction sides and two ends, the print
8 direction sides being generally parallel to the print direction and the ends being generally
9 perpendicular to the print direction;
10 clamping an end of the screen/mesh;
11 applying significant tension forces to the screen/mesh in the print direction to
12 produce a stretched screen/mesh;
13 moving the ends of the outer frame to contact the stretched screen/mesh;
14 attaching the stretched screen/mesh to the ends of the outer frame;
15 trimming excess screen/mesh along the print direction;
16 moving the inner frame to contact the screen/mesh;
17 attaching the screen/mesh to the print direction sides of the inner frame; and
18 providing imaging/printing on the screen/mesh.

1 Claim 2. (*Previously Presented*) The method according to claim 1, further
2 comprising applying tension forces to the screen/mesh in a direction perpendicular to the
3 print direction that are lower than the applied significant forces in the print direction.

1 Claim 3. (*Previously Presented*) The method according to claim 1, further
2 comprising applying small lateral forces to the screen/mesh perpendicular to the print
3 direction prior to clamping or stretching the screen/mesh to ensure the screen/mesh is flat,
4 with no significant non-uniformities/wrinkles.

1 Claim 4. (*Currently Amended*) The method according to claim 1, wherein the
2 clamping step further comprises:
3 positioning the outer frame; and
4 clamping the end of the screen/mesh to ~~[[an]]~~ one end of the outer frame.

1 Claim 5. (*Previously Presented*) The method according to claim 1, wherein the
2 providing a screen/mesh step further comprises:
3 applying a strip of material to each print direction side of the screen/mesh to
4 provide a seal against fluid encroachment in a bond between the screen/mesh and the
5 inner frame.

1 Claim 6. (*Previously Presented*) The method according to claim 1, wherein the
2 attaching step further comprises attaching the screen/mesh to the inner frame by using
3 spray adhesive, adhesive glue, or double sided self-adhesive tape.

1 Claim 7. (*Previously Presented*) The method according to claim 1, wherein the
2 providing an inner frame step further comprises providing the inner frame in a fixed
3 format.

1 Claim 8. (*Currently Amended*) The method according to claim 1, wherein the
2 providing an inner frame step further comprise:

3 providing the inner frame in a multi-piece format with plural pieces and
4 connection pieces; and

5 applying lateral tension forces to the screen/mesh in a direction perpendicular to
6 the print direction through lateral fixed displacements of movements of the plural pieces
7 or the connection pieces of the multi-piece inner frame relative to each other.

1 Claim 9. (*Previously Presented*) The method according to claim 1, wherein the
2 clamping an end of the screen/mesh step further comprises clamping one of the two ends
3 of the screen/mesh before stretching and clamping the other of the two ends.

1 Claim 10. (*Previously Presented*) The method according to claim 1, wherein the
2 providing an inner frame step further comprises attaching ink/fluid barriers to the inner
3 frame.

1 Claim 11. (*Previously Presented*) The method according to claim 10, wherein the
2 attaching ink/fluid barriers to the inner frame step further comprises attaching using hook
3 and loop fasteners, spray adhesive, liquid adhesive, self adhesive double sided tape,
4 mechanical locking elements, or single sided adhesive tape.

1 Claim 12. (*Previously Presented*) The method according to claim 1, wherein the
2 providing a screen/mesh step further comprises providing the screen/mesh as one or more
3 screens/meshes on a roll.

1 Claim 13. (*Previously Presented*) The method according to claim 12, wherein the
2 providing a screen/mesh step further comprises:
3 applying a strip of material to each print direction side of the one or more
4 screens/meshes to provide an attachment point, support, and a seal against fluid
5 encroachment in a bond between the one or more screens/meshes and the inner frame.

1 Claim 14. (*Previously Presented*) The method according to claim 12, wherein the
2 providing a screen/mesh step further comprises separating individual screen/mesh pieces
3 from the one or more screens/meshes for shipping and storage, and providing the
4 separated individual screen/mesh pieces with a protective material.

1 Claim 15. (*Previously Presented*) The method according to claim 14, wherein the
2 providing a screen/mesh step further comprises:
3 applying a strip of material to each print direction side of the separated individual
4 screen/mesh pieces to provide an attachment point, support, and a seal against fluid
5 encroachment in a bond between the separated individual screen/mesh pieces and the
6 inner frame.

1 Claim 16. (*Previously Presented*) The method according to claim 1, wherein the
2 providing a screen/mesh step further comprises providing the screen/mesh as individual
3 pre-cut pieces that are edge sealed to ensure dimensional stability and integrity.

1 Claim 17. (*Previously Presented*) The method according to claim 16, wherein the
2 providing a screen/mesh step further comprises:

3 applying a strip of material to each print direction side of the individual pre-cut
4 pieces to provide an attachment point, support, and a seal against fluid encroachment in a
5 bond between the individual pre-cut pieces and the inner frame.

1 Claim 18. (*Previously Presented*) An apparatus for stretching and mounting a
2 screen printing screen, the apparatus comprising:

3 an inner frame with two print direction sides for attaching to print direction sides
4 of a screen/mesh, said sides of said inner frame being positionable generally parallel to a
5 print direction; and

6 an outer frame with two ends for attaching to ends of a screen mesh, said ends of
7 said outer frame being positionable generally perpendicular to the print direction, said
8 outer frame being placeable outside the inner frame,

9 wherein the inner and outer frames do not connect, support, or constrain each
10 other to provide tension, and enable application of significant tension forces to the
11 screen/mesh in the print direction.

1 Claim 19. (*Previously Presented*) The apparatus according to claim 18, wherein
2 the two print direction sides of the inner frame can apply tension forces to the
3 screen/mesh in a direction perpendicular to the print direction that are lower than applied
4 significant forces in the print direction.

1 Claim 20. (*Previously Presented*) The apparatus according to claim 18, wherein
2 the apparatus can apply small lateral forces to the screen/mesh perpendicular to the print
3 direction prior to clamping or stretching the screen/mesh to ensure the screen/mesh is flat,
4 with no significant non-uniformities/wrinkles.

1 Claim 21. (*Previously Presented*) The apparatus according to claim 18, further
2 comprising a positioning device configured to position the outer frame, and clamp
3 elements configured to clamp the screen/mesh to the outer frame after the outer frame is
4 positioned.

Claim 22 (*Canceled*)

1 Claim 23. (*Previously Presented*) The apparatus according to claim 18, further
2 comprising attachment means for attaching the screen/mesh to the inner frame by using
3 spray adhesive, adhesive glue, or double sided self-adhesive tape.

1 Claim 24. (*Previously Presented*) The apparatus according to claim 18, wherein
2 the inner frame is configured in a fixed format.

1 Claim 25. (*Previously Presented*) The apparatus according to claim 18, wherein
2 the inner frame is configured in a multi-piece format with plural pieces and connection
3 pieces, and is configured to apply lateral tension forces in a direction perpendicular to the
4 print direction to the screen/mesh through lateral fixed displacements of movements of
5 the plural pieces or the connection pieces of the multi-piece inner frame relative to each
6 other.

1 Claim 26. (*Previously Presented*) The apparatus according to claim 18, further
2 comprising clamping means for clamping one of the two ends of the screen/mesh before
3 stretching and clamping the other of the two ends.

1 Claim 27. (*Previously Presented*) The apparatus according to claim 18, further
2 comprising ink/fluid barriers attached to the inner frame, said ink/fluid barriers providing
3 ink/fluid retention for controlled transfer of ink during a printing period to a screen/mesh
4 with two print direction sides and two ends, the print direction sides being generally
5 parallel to a print direction and the ends being generally perpendicular to the print
6 direction.

1 Claim 28. (*Currently Amended*) The apparatus according to claim ~~[[18]]~~ 27,
2 wherein the ink/fluid barriers are attached to the inner frame using hook and loop
3 fasteners, spray adhesive, liquid adhesive, self adhesive double sided tape, mechanical
4 locking elements, or single sided adhesive tape.

1 Claim 29. (*Previously Presented*) The apparatus according to claim 18, in
2 combination with a screen/mesh configured as one or more screens/meshes on a roll, the
3 screen/mesh having two print direction sides and two ends, the print direction sides being
4 generally parallel to the print direction and the ends being generally perpendicular to the
5 print direction.

1 Claim 30. (*Previously Presented*) The apparatus according to claim 29, wherein
2 the one or more screens/meshes are configured with a strip of material on each print
3 direction side of the one or more screens/meshes to provide an attachment point, support,
4 and a seal against fluid encroachment in a bond between the one or more screens/meshes
5 and the inner frame.

1 Claim 31. (*Currently Amended*) The apparatus according to claim 29, ~~wherein the~~
2 ~~screen/mesh is 18, in combination with a screen/mesh~~ configured as a separate individual
3 screen/mesh piece with a protective material for shipping and storage.

1 Claim 32. (*Currently Amended*) The apparatus according to claim 31, wherein the
2 separate individual screen/mesh piece includes a strip of material on each print direction
3 side to provide an attachment point, support, and a seal against fluid encroachment in a
4 bond between the separated individual screen/mesh pieces and the inner frame.

1 Claim 33. (*Previously Presented*) The apparatus according to claim 18, in
2 combination with a screen/mesh configured as individual pre-cut pieces that are edge
3 sealed to ensure dimensional stability and integrity, the screen/mesh having two print
4 direction sides and two ends, the print direction sides being generally parallel to the print
5 direction and the ends being generally perpendicular to the print direction.

1 Claim 34. (*Previously Presented*) The apparatus according to claim 33, wherein
2 the pre-cut pieces each include a strip of material on each print direction side to provide
3 an attachment point, support, and a seal against fluid encroachment in a bond between the
4 individual pre-cut pieces and the inner frame.

Claims 35-50 (*Canceled*)